



RONNIE L. CONSTANTINO, Registered Mechanical Engineer
Banay-banay 2, San Jose, Batangas, Philippines
Tel. Nos. +639151113415 / +966501536723 /
Email addresses: nieron814@yahoo.com

Position Applied: Any position that will suit my qualifications and experiences.

Professional Experiences:

Lead QA/QC Engineer (Line Pipes and Induction Bends) – June 25, 2006 to June 17, 2021,
Saudi Steel Pipe Company, P.O. Box 31738, Al-Khobar, 31952, Kingdom of Saudi Arabia

Duties and Responsibilities:

- 1- Inspection and testing of incoming material, manufacturing processes and final product, laboratory testing, calibration, maintenance/control of measuring/inspection instruments & equipments.
- 2- Research and development of quality program criteria which include feasibility, systems and working procedures & instructions.
- 3- Monitor and audit the implementation of established quality systems and procedures, and initiate necessary changes for continual improvement.
- 4- Monitor and perform surveillance of in-process inspections and environmental conditions. Investigate, analyze, correct and control the process and non-conformances.
- 5- Review the material and product specification to ensure complying with applicable International/National Standards and Industry Codes.
- 6- Prepare projects manufacturing & product specifications / Inspections & Test Plan in accordance with applicable International Standards, Project Specifications, and customer requirements.
- 7- Assess/audit subcontractors and suppliers' quality system to ensure compliance with contract requirements.
- 8- Perform surveillance inspections in order to adhere to QA program requirements and safety standards.
- 9- Assure that the Quality Management System is always implemented as per ISO 9001:2015 and API Specification Q1 requirements through conducting Internal Audit, inspection & test, analysis as well as maintaining the required records and documentation.

10- Assisting the Auditor during External Audit as per ISO 9001:2015 and API Specification Q1 requirements.

11- Attending the Project Pre-inspection Meeting (PIM) and other meetings requested by the clients to discuss the all the Quality Issues.

12- Ensure that the project is completed in accordance with customer's specification with full project documentation approved by the QA/QC Manager, Third Party Inspectors and Clients.

Process Controller and Data Analyst, March 15 2005 – June 24, 2006, Saudi Steel Pipe Company, P.O. Box 31738, Al Khobar, 31952 Kingdom of Saudi Arabia

Duties and Responsibilities:

I. Raw Materials

1. Receiving raw materials based on QC Inspection Report (Delivery Notes) in MFG/Pro and MS Access Program.
2. Issuing raw materials based on Slitting Worksheets in MFG/Pro and MS Access.
3. Preparation of Hot Coil Data Sheets information such as coil widths and thicknesses in MS Access Program for HRC Dimension Analysis.
4. Preparation of Raw Material Voucher and submit to Purchasing Department every beginning of the month using MFG/Pro.
5. Preparations of Raw Material's Tally Sheets (In and Out) and submit to Purchasing Department every beginning of the month.
6. Preparation of hold raw material status report every month to be submitted to the concern departments.

II. MFG / Pro

1. To create work orders in MFG/Pro based on Production Department's prepared work order.
2. Receiving and issuance of the materials in MFG/Pro based on Checked and Talled Daily Worksheets.
 - 2.1. Slitting
 - 2.2. Tubing #'s 1, 2, 3, & 4
 - 2.3. Galvanizing #'s 1 & 2
 - 2.4. Cutting #'s 1 & 2
 - 2.5. Threading #'s 1, 2, 3, & 4
 - 2.6. Finishing – Black
 - 2.7. Finishing – White (Packing 1 & 2)
3. To check and do necessary adjustment in each work order considering ordered quantity and completed manufactured quantity before closing the specified production work order as well as accounting work order.
4. To compare Hot Rolled Coils, Skelp, and Processed Pipes (Black and White) with actual daily processed pipe stock status report at every end of the month and preparation of stock variance report. Based on approved variance report, MFG/Pro stock should be adjusted on monthly basis.
5. To prepare the zinc and galvanizing by-product distribution to each work order every end of the month before closing the specified work order as well as accounting work order.

III. Daily (On-time work)

1. Collect worksheets from production department (shop floor) as well as checking and tallying.
2. Preparation of processed pipe stock status report.
3. Preparation of HRC and Skelp stock status report.
4. Preparation of daily production information.
5. Collecting and filing production worksheets and data sheets.

IV. Physical Counting (Inventory Control)

1. Raw Materials (Hot Rolled Coils and Skelps)
2. Processed Pipes (Black, White, & Large)
3. Zinc in shop floor.
4. Galvanizing By-product in By-product yard.
5. Monitoring and proper arranging the coils, skelps, and processed pipes with correct information tags.
6. Gathering and arranging QC hold and scattered pipes in proper places with correct information tags.
7. Making and updating actual processed pipe's stock layout drawing.

V. Data Analysis

1. Entering of the daily production worksheet's information in Data Analysis program.
 - 1.1. Slitting (Slitting Worksheets)
 - 1.2. Tubing #'s 1, 2, 3, & 4 (Tubing Worksheets)
 - 1.3. Galvanizing #'s 1 & 2 (Galvanizing Worksheets and Inspection for Zinc Coating Thicknesses)
 - 1.4. Threading #'s 1, 2, 3, & 4)
 - 1.5. Finishing – Black and White (Packing Worksheets)

VI. Breakdown Analysis

VII. Time Analysis

Process Inspector / Laboratory Inspector/Analyst / NDT Inspector (UT, MT, PT), June 7, 2002 to March 14 2005, Saudi Steel Pipe Company., P.O. Box 31738, Al Khobar, 31952 Kingdom of Saudi Arabia

Duties and Responsibilities: Perform dimensional and visual inspections of in process and assess acceptance in accordance with standard specifications, quality inspection & test plans and customer requirements. Stopping the production line when the products are not in compliance with the standard requirements and specifications. Inspects, tests, and accepts the products. Responsible for customer's special requirements for product in-process inspection and product traceability, (a) Identification, (b) Segregation, and (c) Monitoring. On-hold pipes monitoring and reporting, for re-work and transformation. Counter checking of product tube tracking pipe marking legibility.

Performs incoming sub-material inspection, laboratory testing and evaluation (Tensile Test, Chemical Test, Impact Test, Metal Flow Distortion Angle, Grain Size – Metallographic/Micro Analysis, Hardness Test, Hydrogen Induced Cracking Test, Stress Corrosion Cracking Test). Validates inspection results in accordance with tube tracking systems. Maintains laboratory equipment/instruments in good operating condition at all times. Performs in-house calibrations of measuring test instruments and equipment. Prepares test specimens, pipe samples required by sales offices. Prepares inventory of laboratory spare parts, tests and measures equipment, consumable, and keeps stocks available.

Issues NCR for products found not complying with the standard requirements.

Submit reports to QC Foreman and recommend methods to improve the quality of products. Performs other job-related tasks as directed by Q.C. Engineer.

Equipments/Devices handled: Universal Testing Machine (UTM-100 tf Capacity), Charpy Impact Tester, Dry Ice Maker, V-Notch Slotter, Muffle Furnace, Spectrometer (Spark/Chemical Analyzer), Vickers Hardness Tester, Micro-Hardness Tester, Portable Hardness Tester, Profile Projector (Metal Flaw Distortion Angle Analyzer), Metallurgical Microscope (Microstructure Analyzer), Grinder/Polisher Equipment, Abrasive Cutter, Magnetic Solution Stirrer, Hydrogen Induced Cracking (HIC) & Stress Corrosion Cracking (SCC) Apparatuses, Portable Deadweight Tester, Drying Oven, Chemical Balance, Ultrasonic Thickness Gauge, Elcometer (Coating Thickness Gauge) Portable Radiation Thermometer, UT Manual Device and Equipment, MT Devices, and other manual measuring equipment such as micrometer, inside and outside caliper, combination angle, etc.

Mechanical Maintenance Engineer, 15 November 2001 to 28 May 2002, United Container Corporation, 720 A. General Luis St., Corner Paso De Blas, Barrio Kaybiga, Caloocan City, Philippines

Duties and Responsibilities: Performs regular preventive and corrective maintenance and troubleshoots the machine's malfunctions. Preparation of the machines in accordance with the product specifications such as weight, thickness, leak height, and the likes, required by the QA/QC Department and the customers themselves.

Machines Handled and Maintained: Blow Molds and Injection-Molds Machine.

Filipino-Administration Building Coordinator (Additional Position) – August 12, 2006 to December 31, 2012, Saudi Steel Pipe Company, P.O. Box 31738, Al Khobar, 31952, Kingdom of Saudi Arabia

Duties and Responsibilities:

1. To organize the rooms and ensuring that all are completely occupied.
2. To maintain a regular and updated residents record.
3. Distribution and preparation of rooms to the new arrivals in coordination with Camp Manager and Personnel Manager.
4. Collection of complaints/suggestions and discuss directly to the Personnel Manager.
5. To organize any sports activities to keep the employees busy the whole year round.

Awards Received:

1. Employee of the Month – December 2006, Saudi Steel Pipe Company, P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia
2. Certificate of Appreciation – Member of the Organizing Committee for the company Sports and Recreational Day 2007, Saudi Steel Pipe Company, P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia

Education:

Bachelor of Science in Mechanical Engineering, 1996 – 2001
Technological Institute of the Philippines, 363 P. Casal St., Quiapo, Manila, Philippines

Secondary Education, 1992 – 1996
Juan R. Liwag Memorial High School, Bayanihan, Gapan City, Nueva Ecija, Philippines

Primary Education, 1986 – 1992

Pambuan Elementary School, Pambuan, Gapan City, Nueva Ecija, Philippines

Professional License: Passed the Philippine Mechanical Engineering Board Examination taken on October 8-10, 2001

Seminars/Training Attended:

1. Non-Destructive Testing II (Ultrasonic Testing II and Magnetic Particle Testing II), November 27, 2002; Saudi Steel Pipe Company (Geotechnical Testing Center); P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia
2. Seminar on Internal Quality Auditing EN ISO 19011:2002
September 19 & 20, 2006, Saudi Steel Pipe Company, Training Center at SSP Head Office, P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia
3. Effective Scheduling Thru Lean Implementation – Corporate Training
December 11 to 13, 2006, KAVAQ Transcend Group Limited - Business Intelligence, Golden Tulip Al Hamra Hotel Dammam, Kingdom of Saudi Arabia
4. Radiographic Testing Film Interpretation (RTFI) – Short Course April 09, 2009, American Society of Nondestructive Testing Saudi Arabian Section, Inspection Technology Center, Bldg. 2280, Dhahran, Kingdom of Saudi Arabia
5. Quality Management Systems Internal Auditing Course ISO 9001:2008, April 27, 2009 to April 29, 2009, Saudi Steel Pipe Company, Training Center at SSP Head Office, P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia
6. Quality Management Systems Auditor/Lead Auditor Training Course as per ISO 9001:2015, November 19, 2017 to November 23, 2017 conducted by Standard Global Services (SGS), Saudi Steel Pipe Company Training Center at SSP Head Office, P.O. Box 11680, Dammam, 2nd Industrial City, 31463, Kingdom of Saudi Arabia

Other Skills: Knowledge in MS office and Driving

Personal Data:

Birth Date: August 14, 1978

Age : 43 years old

Birthplace: Pambuan, Gapan City, Nueva Ecija

Sex : Male

Citizenship: Filipino

Height : 5' 7"

Religion: Roman Catholic

Weight : 70 kg.

Marital Status: Married

Spouse's Name: Mylene Pagkaliwangan Constantino

References:

Available upon request.



Republika ng Pilipinas
REPUBLIC OF THE PHILIPPINES
Komisyon sa Regulasyon ng mga Propesional
PROFESSIONAL REGULATION COMMISSION
Lupon ng Anhinyero Mekanikal
BOARD OF MECHANICAL ENGINEERING



Dapat malaman na si
He is known that

RONNIE L. CONSTANTINO

ay nakatupad sa mga tadhana ng batas Republika Blg. 5495 at sa mga kautusang legal at regulasyon ng

has complied with all the requirements of Republic Act No. 5495 and the rules and regulations of the

Lupon at ng Komisyon at itinala sa registro ng mga propesional bilang isang

Board and the Commission and has been entered in the registry of professionals as a

Anhinyero Mekanikal

MECHANICAL ENGINEER

na may pribilehiyong gumamit ng titulo at manungkulan sa propesyon ito sa ilalim ng kapangyarihan ng Republika ng Pilipinas.

with the privilege to assume the title and to practice the profession under the authority of the Republic of the Philippines.

Sa Katunayan Blg. 53452 na nilagdam ng Pinuno at mga Kagawad ng Lupon at ng Pinuno ng

IN TESTIMONY WHEREOF, this Certificate, signed by the Chairman and Members of the Board and the Chairperson of the

Komisyon, na may tatak ng selpo ng kapangyarihan ng Lupon at ng Komisyon, alinsunod sa mga probisyon ng

Commission, with the official seal of the Board and the Commission affixed thereto in accordance with the provisions of

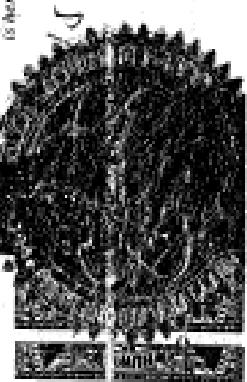
batas Republika Blg. 5495 at batas Republika Blg. 5981, bito sa lungsod ng Maynila, Pilipinas

Republic Act No. 5495 and Republic Act No. 5981, in the City of Manila, Philippines

ay ipaghatod sa kanya ngayong ika-5 ng Mayyong, sa taon ng ating Panginoon, Dalawang Libo at Tisa

is hereby accorded to him/her on this 5th day of May, in the year of Our Lord, Two Thousand and One

SN 000974



[Signature]
Kagawad
Member

11/10/1

Pinagtibay
Approved

[Signature]
Kagawad
Member

angapangulo

VISION 2030
رؤية 2030
المملكة العربية السعودية
SAUDI ARABIA

SCCE
المجلس السعودي للمهندسين
SAUDI COUNCIL OF ENGINEERS

شهادة

اعتماد مهني

Certificate

Professional Accreditation

Membership no.: 174270

Saudi Council of Engineers, which aims at prescribing necessary rules, regulations, and examinations for obtaining professional degrees, as stipulated in its Statute issued by Royal Decree 36/M dated 26/09/1423H, and in accordance with the Executive Bylaws and Regulations for professional accreditation, hereby awards:

عضوية رقم: 174270

استناداً إلى نظام الهيئة السعودية للمهندسين الصادر بالمرسوم الملكي رقم م/ ٣٦ وتاريخ ٢٦ / ٩ / ١٤٢٣هـ، ويضع القواعد والامتحانات اللازمة للحصول على الدرجات المهنية وبناءً على اللائحة التنفيذية وقواعد الاعتماد المهني للمهندسين، فقد قررت الهيئة منح:

CONSTANTINO -- LLAMELO

Classification: Engineering

Specialization : Mechanical Engineering

كوستانتينو -- لاملو

التصنيف : هندسة

التخصص : هندسة ميكانيكية



This Certification is valid until: 04 April 2022

الأمين العام

Secretary General



التهمة الشهادته صالحة إلى: 03 رمضان 1443

مدير عام الاعتماد والتأهيل المهني
PA&Q Director



م. فرحان بن فهد الشمري

م. إبراهيم بن عامر الجبوري

Saudi Steel Pipe Company  الشركة السعودية لأنابيب الصلب
السعودية

CERTIFICATE OF COMPLETION

This certifies that

MR. RONNIE L. CONSTANTINO

has successfully completed the

***Quality Management Systems
Internal Audit Training Course
(Based on ISO 9001: 2008)***

*Venue: Training Center at Saudi Steel Pipe Co., Head Office,
on 27 ~ 29 April 2009*



*Khalid Ali Babakri, PhD.
QA. Manager*

QMSCERT[®]
ACADEMY

This is to confirm that

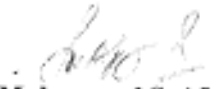
Mr. Ronnie L. Constantino
of
Saudi Steel Pipe Co. Ltd., Dammam

has successfully completed

Internal Quality Auditing Course
EN ISO 19011:2002

Venue: Training Center at SSP Head Office, Industrial City II, Dammam
on
19-20 September, 2006

Course Code: SA-QMS-B Serial.: 20213 Dated: Oct. 4, 2006


Muhammad S. Afzal
Course Tutor
(IRCA#010296)




Hassan A. Mian
Training Manager



Business Intelligence

Certificate of Participation

This is to certify that

RONNIE L. CONSTANTINO

Participated in the

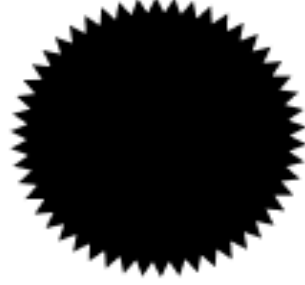
**EFFECTIVE SCHEDULING THRU LEAN IMPLEMENTATION
CORPORATE TRAINING**

On the
11th - 13th December, 2006

Heid at the
Golden Tulip Al Hamra Hotel Dammam
Kingdom of Saudi Arabia


General Manager


Trainer





**American Society for Nondestructive
Testing Saudi Arabian Section**

Certificate of Attendance

ROMYNE L. CONSTANTINO

**Has Competed the short Course
RADIOGRAPHIC TESTING FILM INTERPRETATION
(R T F I)**

PRESENTED BY : VEJAY VESVIKAR, RSO

Date: APRIL 09, 2009
Hours: 0700-1600 8 Contact Hours (2 Points)
Place: Inspection Technology Center,
Bldg. 2280, Dhahran

Fathi Al-Qadeeb
FATHI I. AL-QADEEB
ASNT-SAS, Chairman

VEJAY VESVIKAR, RSO (KACST)
ASNT-NDT LEVEL III, CSWIP

Ronnie Constantino

is granted this

Certificate of Membership

in this organization, which is dedicated to the development and perpetuation of the highest standards of professional service and efficiency in the field of nondestructive testing.

[Signature]

Executive Director

October 1, 2008

Date



The
American
Society
for
Nondestructive
Testing

Certificate of Membership

presented to

Ronnie Llamelo Constantino

as a member in good standing of this association, which is dedicated to maintaining the highest professional standards in our commitment to protecting people, assets and the environment from the effects of global corrosion.


NACE President 2009-2010



THE CORROSION SOCIETY

"شكر وتقدير"

السيد /روني كونستانتينو

تتقدم إدارة الشركة السعودية لأنابيب الصلب المحدودة بالشكر والتقدير لجهوداتكم الفعالة والتميزة كعضو في لجنة التنظيم خلال يوم الرياضة والترفيه ٢٠٠٧م والتي كان لها أكبر الأثر في إنجاح هذا النشاط.

متمنياً لكم المزيد من التوفيق والنجاح.

MR. RONNIE CONSTANTINO

The Management of Saudi Steel Pipe Co. wishes to express its sincere appreciation for your valuable contribution as a member of the Organizing Committee during Sports & Recreational Day 2007, which gave a remarkable effect on the success of its different activities.

Best wishes for a continuous success.



أيمن أحمد الحوطي / Ayman A. Al-Hoti

مدير الشؤون الإدارية / Administration Manager

19/5/2007

