

PRAKASH DURAI



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PROFESSIONAL SUMMARY

To be able to work as a Quality Incharge Where my Skills and Expertise in Quality Control/Assurance, Lean Management and Organizational Improvement will be challenged for the Good of the Company

RECENT HIGHLIGHTS

- Inprocess and final Quality control of CNC precision products
- Eliminating inprocess Rejection through Qc tools ,finding the root cause
- Controlling of Special characteristics by implementing Quality tools xbar R chart
Process capability study
- Customer complaints handling with effectively
- Daily Rejection monitoring and record reports , daily meeting ,corrective action
- Process Audit, product Audit, Layout Inspection, SPC ,MSA ,Control plan

EDUCATION QUALIFICATION

- DIPLOMA IN MECHANICAL ENGINNERING
- RVD University
- From 2016-2018(Percentage of Marks 65.23%)

TECHNICIAL QUALIFICATION

- ITI (MECHANIC MOTOR VEHICLE)
- (NATIONAL TRADE CERTIFICATE)
- Percentage of marks: 80%
- From 2003-2005

<p>PREVIOUS WORK SKILLS</p>	<ul style="list-style-type: none"> ➤ Kkr precision products Ambattur Chennai ➤ Designation: Quality Incharge ➤ From Jan(2020) to Present ➤ ALFANAR ELECTRICAL SYSTEM IN SAUDI ARABIA, RIYADH ➤ From (2012-2019) ➤ Designation: Quality Control Technician - ALFANAR ELECTRICAL SYSTEM ➤ FROM:2009-2012 ➤ DESGINATION: CNC Bending and Punching machine Operator ➤ MACHINE WORKED: TRUMPF V85, V130, C66 ➤ Manual Bending Machine (TAIWAN MACHINE) ➤ PUNCHING MACHINE:TC200, TC5000
<p>CERTIFICATION AND TRAINING</p>	<ul style="list-style-type: none"> ➤ Analytical Tools for Improvements Stage-1(7QC&NEW7QC TOOLS) ➤ Analytical Tools for Improvement Stage-2(7QC&NEW7QC TOOLS) ➤ Control Plan Methodology as per IATF 16949:2016 ➤ QMS ISO9001:2015 Stage-1 ➤ PFMEA ➤ APQP&PPAP
<p>RECENT WORK EXPERIENCE SKILLS</p>	<ul style="list-style-type: none"> ➤ Inspect and Prepare daily inspection reports for production line ➤ Routine breaker test bench handling, installation and maintenance to be carried out during requirement time. ➤ Post material in SAP for in process and FG as per given check list. Record and comment non-conformities. ➤ Rework and rejection data collection during process ➤ Report to QC Manager for Process Defects / Raw material Defects ➤ Work closely with other internal departments to improve product and system quality. Train the technicians to follow the control plan and check sheets for the new products. ➤ finished product inspection of press, punching operation, welding, grinding operations through quality procedures ➤ Handling ISO documents i.e., formats, documents, work instruction, quality alerts, check sheet and Control plans related to fabrication, grinding and switch box ➤ Record and document non-conformities and follow up with other departments to close NCR

<p><u>WORK HISTORY</u></p>	<p><u>MiG weld and Spot weld</u></p> <ul style="list-style-type: none"> • Bend Test • Tenstile strength test • Chisel test • Peeling test <p><u>CREST CAM TECHNOLOGIES PVT LTD</u></p> <ul style="list-style-type: none"> ➤ Designation: SetterCum Operator CNC. PROGRAMMING IN MILLING MACHINE (2007-2009) ➤ <u>HYUNDAI MOTORS INDIA Ltd,</u> ➤ Act Apprentice Trainee in ➤ Chennai (2005-2006). ➤ DESGINATION; OPERATOR, CNC ➤ <u>APPERENTICE SHIP:</u> ➤ (NATIONAL APPRENTICE CERTIFICATE) ➤ Percentage 63% ➤ 2006-2007
<p><u>PERSONAL DATA</u></p>	<p>Father's Name: Durai</p> <p>Mother's Name: Vijaya</p> <p>Date of Birth: 20.06.1986</p> <p>Gender: Male</p> <p>Nationality: Indian</p> <p>Marital status: Married</p> <p>Passport No: S7959890</p> <p>Language Known: Tamil, English & Hindi</p> <p>Permanent Address: No.5/1 2nd STREET SINGARA THIRU NAGAR SEKKADU, AVADI CHENNAI 600071</p> <p style="text-align: center;">DECLARATION</p> <p>I hereby declare that the above-mentioned details are completely true to the best of my knowledge</p> <p>Place:</p> <p>Date:</p> <p style="text-align: right;">Yours Faithfully PRAKASH</p>