PRAKASH DURALNo: 5/1,2nd STREET SINGARA THIRU NAGARSEKKADU AVADI CHENNAI – 600071.Mobile no.9361395122E-mail: prakash2durai@gmail.com		
PROFESSIONAL SUMMARY	To be able to work as a Quality Incharge Where my Skills and Expertise in Quality Control/Assurance, Lean Management and Organizational Improvement will be challenged for the Good of the Company	
RECENT HIGHLIGHTS	<ul> <li>Inprocess and final Quality control of CNC precision products</li> <li>Eliminating inprocess Rejection through Qc tools, finding the root cause</li> <li>Controlling of Special characteristics by implementing Quality tools xbar R chart Process capability study</li> <li>Customer complaints handling with effectively</li> <li>Daily Rejection monitoring and record reports, daily meeting, corrective action</li> <li>Process Audit, product Audit, Layout Inspection, SPC, MSA, Control plan</li> </ul>	
EDUCATION QUALIFICATION	<ul> <li>DIPLOMA IN MECHANICAL ENGINNERING</li> <li>RVD University</li> <li>From 2016-2018(Percentage of Marks 65.23%)</li> </ul>	
TECHNICIAL QUALIFICATION	<ul> <li>ITI (MECHANIC MOTOR VEHICLE)</li> <li>(NATIONAL TRADE CERTIFICATE)</li> <li>Percentage of marks: 80%</li> <li>From 2003-2005</li> </ul>	

PREVIOUS WORK SKILLS	<ul> <li>Kkr precision products Ambattur Chennai</li> <li>Designation: Quality Incharge</li> <li>From Jan(2020) to Present</li> <li>ALFANAR ELECTRICAL SYSTEM IN SAUDI ARABIA, RIYADH</li> <li>From (2012-2019)</li> <li>Designation: Quality Control Technician</li> <li>ALFANAR ELECTRICAL SYSTEM</li> <li>FROM:2009-2012</li> <li>DESGINATION: CNC Bending and Punching machine Operator</li> <li>MACHINE WORKED: TRUMPF V85, V130, C66</li> <li>Manual Bending Machine (TAIWAN MACHINE)</li> <li>PUNCHING MACHINE:TC200, TC5000</li> </ul>
CERTIFICATION AND TRANING	<ul> <li>Analytical Tools for Improvements Stage-1(7QC&amp;NEW7QC TOOLS)</li> <li>Analytical Tools for Improvement Stage-2(7QC&amp;NEW7QC TOOLS)</li> <li>Control Plan Methodology as per IATF 16949:2016</li> <li>QMS ISO9001:2015 Stage-1</li> <li>PFMEA</li> <li>APQP&amp;PPAP</li> </ul>
RECENT WORK EXPERIENCE SKILLS	<ul> <li>Inspect and Prepare daily inspection reports for production line</li> <li>Routine breaker test bench handling, installation and maintenance to be carried out during requirement time.</li> <li>Post material in SAP for in process and FG as per given check list. Record and comment non-conformities.</li> <li>Rework and rejection data collection during process</li> <li>Report to QC Manager for Process Defects / Raw material Defects</li> <li>Work closely with other internal departments to improve product and system quality. Train the technicians to follow the control plan and check sheets for the new products.</li> <li>finished product inspection of press, punching operation, welding, grinding operations through quality procedures</li> <li>Handling ISO documents i.e., formats, documents, work instruction, quality alerts, check sheet and Control plans related to fabrication, grinding and switch box</li> <li>Record and document non-conformities and follow up with other departments to close NCR</li> </ul>

CNC PROGRAMMING	Course completed in programming and operation of C.N.C Vertical Machining Centre Fanuc System in SISI Govt. of India. Course completed in HASS CNC Programming in MILLING in Hass Factory
Measuring Instrument worked	<ul> <li>Measuring Tape</li> <li>Vernier caliper</li> <li>Thread gauge</li> <li>Feeler gauge</li> <li>Micrometer</li> <li>Dial indicator</li> <li>Height gauge</li> <li>Profile Projector</li> <li>Bevel protector</li> <li>CMM</li> <li>Contour card</li> </ul> Powder Coating and Plating Process <ul> <li>Coating thickness gauge</li> <li>XRF Analyzers</li> <li>Impact tester</li> <li>Cross Hatch</li> <li>Cupping Tester</li> <li>Bend Tester</li> <li>Coulometric Coating thickness gauge</li> <li>Datapaq Oven Tracker</li> </ul>
Test for Process and Product Audits	<ul> <li>Assembly process</li> <li>Continuity tester</li> <li>Millivolt drop Tester</li> <li>Insulation Tester</li> <li>Torque Wrench</li> <li>Torque screwdriver</li> </ul> Rockwell Hardness tester <ul> <li>Trip Test</li> <li>Salt spray Test</li> <li>Ageing Test</li> <li>Type Test As per IEC 61439-3</li> <li>Universal Testing Machine</li> <li>Temperature Rise test</li> <li>Glow wire test</li> <li>Torque Test</li> </ul>

	MiG weld and Spot weld
	Bend Test
	Tenstile strength test
	Chisel test
	Peeling test
	CREST CAM TECHNOLOGIES PVT LTD
WORK HISTORY	Designation: SetterCum Operator CNC. PROGRAMMING IN MILLING MACHINE
	(2007-2009)
	HYUNDAI MOTORS INDIA Ltd,
	Act Apprentice Trainee in
	Chennai (2005-2006).
	DESGINATION; OPERATOR, CNC
	> APPERENTICE SHIP:
	(NATIONAL APPRENTICE CERTIFICATE)
	Percentage 63%
	> 2006-2007
	Father's Name: Durai
	Mother's Name: Vijaya
	Date of Birth: 20.06.1986
	Gender: Male
	Nationality: Indian
PERSONAL DATA	Marital status: Married
	Passport No: S7959890
	Language Known: Tamil, English & Hindi
	Permanent Address: No.5/1 2 <sup>nd</sup> STREET SINGARA THIRU NAGAR SEKKADU, AVADI CHENNAI 600071
	DECLARATION
	DECEMATION
	I hereby declare that the above-mentioned details are completely true to the best of my knowledge
	Place:
	Yours Faithfully
	Date: PRAKASH